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| ***SWICOFIL_NEU*** |  | *1.5/1****PASSION FOR*** *SUCCESS* |
|  |  *Swicofil AG* *CH-6021 Emmenbrücke* |

UNIFORMITY OF GOODS DESCRIPTION

**1. Validity**

For  **a l l** correspondance, offers, order confirmations, invoices and delivery notes concerning products sold by Swicofil AG.

This concerns also the work of all **a l l** representatives and agents.

**2. Base**

- Prescriptions of the laws

- Guide lines and rules of international authorities such as:

 EFTA, EU, BISFA, CIRFS, DIN, ETC.

**3. Structure of goods description**

Our goods are always described in the following order:

1st line: - Fiber type (material) Polyamide 6.6 PA 6.6

 Polyamide 6 PA 6

 Polyester PES

 Viscose CV

 - ev. brand name

2nd line: - Material state pre-oriented yarn POY

 flat yarn FOY or FEI or FDY

 Texturizing text. Set (FTF or double heater)

 text. HE (FT or single heater)

 text. Stretch (torque)

 airtextured

 KdK – Knit de Knit

 BCF

 high tenacity h.t.

 medium tenacity m.t.

 monofilament

 flock cutflock or ground flock

 tow

 fibers loose fibers or tops

 spun yarn

 flocked yarn

 braid

 - Color

3rd line: - Type number if the supplier uses a type description numbering system

 - Dullness see abbreviations

 - Cross-section see abbreviations

4th line: - Count construct: consisting of the following pieces of information:

 - Count in dtex (for POY also spinning count in brackets)
 - filaments / cutlength / diameter / Nm / ktex of tow
 - initial twist direction

 - plying

 - twist direction + number of twists per meter

 - intermingling information

 - quality

5th line: Finishing of product - Sizing details

 - finissage shrinking/heat setting

 - reduced oiling

 - tow treatment

 - humidity information

 This line can also be used for a second 4th line description as eg. in the case of

 textured yarn – i.e. to express the second intial twist direction (S) and (Z) if both

 S+Z are sold.

6th line: Yarn carrier description and ev. net weight per carrier

7th line: in correspondance, on orders and confirmations not compulsory

 - Lot

 - Recipe

add.lines: to provide further details such as various colors, warpknitting and weaving
beam details etc. Example:

 Sized on polyester basis

 on customers weavers beams

 for .... airjet looms, modell ....

 number of ends 7'200

 dresses width 170 cm

 yarn length per beam 5'000 m

 leases 2B/1E

Examples of the goods descriptions used in an inquiry or offer

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| **Material state** | **line** | **Goods description example** | How does it look like? |
| Polymer | 1st line2nd line3rd line4th line5th line6th line7th line | PolyesterPolymer rawwhitetype XYZ bright-heat resistant, UV protectedin big bags merge 111 | pet crystals_1 |
| POY | 1st line2nd line3rd line4th line5th line6th line7th line | PolyesterPOY rawwhitetype 218 semidull rounddtex 78 (110) f 24, 1a-Y 94/290 of 22,9 kgsmerge 111 recipe 88537 | Poly_Poy2 |
| flat(FOY/FEI or cops yarn) | 1st line2nd line3rd line4th line5th line6th line7th line | PolyesterFEI rawwhitetype T563 bright trilobaldtex 100 f 33, int. 1a-Y 64/290 of 9,7 kgsmerge 69a7 | multi |
| air textured | 1st line2nd line3rd line4th line5th line6th line7th line | Polyesterairtextured rawwhitetype bright trilobaldtex 167 f 144 x 1,1a-Y 69/290 of 5,5 kgsmerge 3308 recipe AAF8 | pharrperky1 |
| textured HE | 1st line2nd line3rd line4th line5th line6th line7th line | Polyamide 6.6textured HE rawwhitetype 2044 semidull rounddtex 78 f 23 (S)+(Z) x 1, 1a-Y 69/290 of 2,5 kgsmerge 707 | Reels |
| textured Set | 1st line2nd line3rd line4th line5th line6th line7th line | Polyamide 6.6textured Set rawwhitetype 2039 semidull rounddtex 78 f 24 (SZ) x 2 int, 1a-Y 69/290 of 2,5 kgsmerge 707 | Reels |
| Knit de Knit | 1st line2nd line3rd line4th line5th line6th line7th line | Polyamide 6.6Knit de knit rawwhitetype bright rounddtex 78 f 24 x 1, 1a-Y 69/290 of 2,5 kgsmerge 707 | knitdeknitfoto |

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| **Material state** | **line** | **Goods description example** |  |
| Fancy yarn | 1st line2nd line3rd line4th line5th line6th line7th line | Polyester MousselineFantasie rawwhiteArt 2219 semidull rounddtex 185 (Nm 54/55) S/Z, 1a-ZH 56/230 of 2,9 kgsmerge 707 | boucle6 |
| Mixed yarn | 1st line2nd line3rd line4th line5th line6th line7th line | Mixed yarn AC/CV 50/50 granitemixed yarn rawwhiteArt 5065dtex 185 (Nm 54/55), 1a-Cones 230 of 1,5 kgsmerge 707 |  |
| High tenacity | 1st line2nd line3rd line4th line5th line6th line7th line | Polyamide 6high tenacity, olive green 5933type 051 bright rounddtex 940 f 140 x 3 Z 150 tpm, 1ashrunkY 69/290 of 5,0 kgsmerge 707 | spulemain2 |
| Monofilament | 1st line2nd line3rd line4th line5th line6th line7th line | Polyethylene ESMOFILmonofilament spundyed orange 5933bright round0,160 mm (dtex 193), 1ahigh UV protectionY 90/290 of 4,5 kgs | mono |
| Flock | 1st line2nd line3rd line4th line5th line6th line7th line | Polyamide 6.6cutflock flockdyed red 509type 2099 semidull rounddtex 1,7 / 0,75 mm, 1ahigh activationin bags of 20 kgs inside cartonsmerge …, recipe …. | claremontflock2 |
| Tow | 1st line2nd line3rd line4th line5th line6th line7th line | Polyamide 6.6tow rawwhitetype N220 bright opaldtex 1,7 (300 ktex), 1acrimpedcarton boxes of 300 kgsmerge 707 | tow |
| Fibers | 1st line2nd line3rd line4th line5th line6th line7th line | Polypropylenefibre rawwhitetype 33 semidull rounddtex 3,3 / 38 mm, 1a-Bales of 250 kgsmerge  | Psf |

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| **Material state** | **line** | **Goods description example** |  |
| Spun | 1st line2nd line3rd line4th line5th line6th line7th line | Polyesterspun rawwhitetype 220 semidull rounddtex 167 (NE 30/1), 1a-cones of 2,5 kgsmerge  | Cotton_Ring_Spin |
| Tops | 1st line2nd line3rd line4th line5th line6th line7th line | Polyestertops rawwhitetype semidull rounddtex 2,4 / 38 mm (120 ktex), 1a-in drums of 50 kgslot … recipe … | rovingllama |
| Flocked yarn | 1st line2nd line3rd line4th line5th line6th line7th line | Polyamide 6.6 RALLYTEXFlockgarn dyed blacksemidull roundNm 4.0 (dtex 2700), 1a-Cones 3’30 of 2,5 kgsmerge  | flockgarn |
| BCF textured | 1st line2nd line3rd line4th line5th line6th line7th line | Polyamide 6.6textured BCF deeptype D356 semidull trilobaldtex 880 f 16 x 1, 1a-Y 69/290 of 5,5 kgsmerge  | bcf carpet yarn |
| textured Stretch | 1st line2nd line3rd line4th line5th line6th line7th line | Polyamide 6.6textured Stretch rawwhitetype 978 semidull rounddtex 11 f 7 (S)+(Z) x 1, 1a-Y 69/290 of 1,5 kgsmerge …recipe … |  |
| Medium tenacity | 1st line2nd line3rd line4th line5th line6th line7th line | Polypropylene RIFILmedium tenacity, spundyed orangetype bright rounddtex 470 f 100 Z 100 tpm, 1aheat setY 69/290 of 5,5 kgsmerge |  |
| Braid | 1st line2nd line3rd line4th line5th line6th line7th line | Polyamide 6.6braid rawwhitesemidull round250 x 16 Fäden (dtex 2700), 1a-flanged bobbins of 0,5 kgsmerge  | braid |

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| **Material state** | **line** | **Goods description example** |  |
| Others | 1st line2nd line3rd line4th line5th line6th line7th line | Cottonlinters rawwhite---in bags of 30 kgs- |  |

Swicofil AG