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| ***SWICOFIL_NEU*** | |  | *1.5/1*  ***PASSION FOR*** *SUCCESS* |
|  | *Swicofil AG*  *CH-6021 Emmenbrücke* | | |

UNIFORMITY OF GOODS DESCRIPTION

**1. Validity**

For  **a l l** correspondance, offers, order confirmations, invoices and delivery notes concerning products sold by Swicofil AG.

This concerns also the work of all **a l l** representatives and agents.

**2. Base**

- Prescriptions of the laws

- Guide lines and rules of international authorities such as:

EFTA, EU, BISFA, CIRFS, DIN, ETC.

**3. Structure of goods description**

Our goods are always described in the following order:

1st line: - Fiber type (material) Polyamide 6.6 PA 6.6

Polyamide 6 PA 6

Polyester PES

Viscose CV

- ev. brand name

2nd line: - Material state pre-oriented yarn POY

flat yarn FOY or FEI or FDY

Texturizing text. Set (FTF or double heater)

text. HE (FT or single heater)

text. Stretch (torque)

airtextured

KdK – Knit de Knit

BCF

high tenacity h.t.

medium tenacity m.t.

monofilament

flock cutflock or ground flock

tow

fibers loose fibers or tops

spun yarn

flocked yarn

braid

- Color

3rd line: - Type number if the supplier uses a type description numbering system

- Dullness see abbreviations

- Cross-section see abbreviations

4th line: - Count construct: consisting of the following pieces of information:

- Count in dtex (for POY also spinning count in brackets)  
 - filaments / cutlength / diameter / Nm / ktex of tow  
 - initial twist direction

- plying

- twist direction + number of twists per meter

- intermingling information

- quality

5th line: Finishing of product - Sizing details

- finissage shrinking/heat setting

- reduced oiling

- tow treatment

- humidity information

This line can also be used for a second 4th line description as eg. in the case of

textured yarn – i.e. to express the second intial twist direction (S) and (Z) if both

S+Z are sold.

6th line: Yarn carrier description and ev. net weight per carrier

7th line: in correspondance, on orders and confirmations not compulsory

- Lot

- Recipe

add.lines: to provide further details such as various colors, warpknitting and weaving   
beam details etc. Example:

Sized on polyester basis

on customers weavers beams

for .... airjet looms, modell ....

number of ends 7'200

dresses width 170 cm

yarn length per beam 5'000 m

leases 2B/1E

Examples of the goods descriptions used in an inquiry or offer

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| **Material state** | **line** | **Goods description example** | How does it look like? |
| Polymer | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyester  Polymer rawwhite  type XYZ bright  -  heat resistant, UV protected  in big bags  merge 111 | pet crystals_1 |
| POY | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyester  POY rawwhite  type 218 semidull round  dtex 78 (110) f 24, 1a  -  Y 94/290 of 22,9 kgs  merge 111 recipe 88537 | Poly_Poy2 |
| flat  (FOY/FEI or  cops yarn) | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyester  FEI rawwhite  type T563 bright trilobal  dtex 100 f 33, int. 1a  -  Y 64/290 of 9,7 kgs  merge 69a7 | multi |
| air textured | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyester  airtextured rawwhite  type bright trilobal  dtex 167 f 144 x 1,1a  -  Y 69/290 of 5,5 kgs  merge 3308 recipe AAF8 | pharrperky1 |
| textured HE | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyamide 6.6  textured HE rawwhite  type 2044 semidull round  dtex 78 f 23 (S)+(Z) x 1, 1a  -  Y 69/290 of 2,5 kgs  merge 707 | Reels |
| textured Set | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyamide 6.6  textured Set rawwhite  type 2039 semidull round  dtex 78 f 24 (SZ) x 2 int, 1a  -  Y 69/290 of 2,5 kgs  merge 707 | Reels |
| Knit de Knit | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyamide 6.6  Knit de knit rawwhite  type bright round  dtex 78 f 24 x 1, 1a  -  Y 69/290 of 2,5 kgs  merge 707 | knitdeknitfoto |

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| **Material state** | **line** | **Goods description example** |  |
| Fancy yarn | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyester Mousseline  Fantasie rawwhite  Art 2219 semidull round  dtex 185 (Nm 54/55) S/Z, 1a  -  ZH 56/230 of 2,9 kgs  merge 707 | boucle6 |
| Mixed yarn | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Mixed yarn AC/CV 50/50 granite  mixed yarn rawwhite  Art 5065  dtex 185 (Nm 54/55), 1a  -  Cones 230 of 1,5 kgs  merge 707 |  |
| High tenacity | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyamide 6  high tenacity, olive green 5933  type 051 bright round  dtex 940 f 140 x 3 Z 150 tpm, 1a  shrunk  Y 69/290 of 5,0 kgs  merge 707 | spulemain2 |
| Monofilament | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyethylene ESMOFIL  monofilament spundyed orange 5933  bright round  0,160 mm (dtex 193), 1a  high UV protection  Y 90/290 of 4,5 kgs | mono |
| Flock | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyamide 6.6  cutflock flockdyed red 509  type 2099 semidull round  dtex 1,7 / 0,75 mm, 1a  high activation  in bags of 20 kgs inside cartons  merge …, recipe …. | claremontflock2 |
| Tow | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyamide 6.6  tow rawwhite  type N220 bright opal  dtex 1,7 (300 ktex), 1a  crimped  carton boxes of 300 kgs  merge 707 | tow |
| Fibers | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polypropylene  fibre rawwhite  type 33 semidull round  dtex 3,3 / 38 mm, 1a  -  Bales of 250 kgs  merge | Psf |

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| **Material state** | **line** | **Goods description example** |  |
| Spun | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyester  spun rawwhite  type 220 semidull round  dtex 167 (NE 30/1), 1a  -  cones of 2,5 kgs  merge | Cotton_Ring_Spin |
| Tops | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyester  tops rawwhite  type semidull round  dtex 2,4 / 38 mm (120 ktex), 1a  -  in drums of 50 kgs  lot … recipe … | rovingllama |
| Flocked yarn | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyamide 6.6 RALLYTEX  Flockgarn dyed black  semidull round  Nm 4.0 (dtex 2700), 1a  -  Cones 3’30 of 2,5 kgs  merge | flockgarn |
| BCF textured | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyamide 6.6  textured BCF deep  type D356 semidull trilobal  dtex 880 f 16 x 1, 1a  -  Y 69/290 of 5,5 kgs  merge | bcf carpet yarn |
| textured Stretch | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyamide 6.6  textured Stretch rawwhite  type 978 semidull round  dtex 11 f 7 (S)+(Z) x 1, 1a  -  Y 69/290 of 1,5 kgs  merge …recipe … |  |
| Medium tenacity | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polypropylene RIFIL  medium tenacity, spundyed orange  type bright round  dtex 470 f 100 Z 100 tpm, 1a  heat set  Y 69/290 of 5,5 kgs  merge |  |
| Braid | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Polyamide 6.6  braid rawwhite  semidull round  250 x 16 Fäden (dtex 2700), 1a  -  flanged bobbins of 0,5 kgs  merge | braid |

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| **Material state** | **line** | **Goods description example** |  |
| Others | 1st line  2nd line  3rd line  4th line  5th line  6th line  7th line | Cotton  linters rawwhite  -  -  -  in bags of 30 kgs  - |  |

Swicofil AG